erforatin

PUNCH NEEDLE PERFORATING FOR A WIDE RANGE OF INDUSTRIES -

Aerospace Pressure Tapes Reflective Barrier Insulation Aerotec -

Horticulture Geotec -

Agriculture Horticulture Landscaping Weed-blocker Drainage control

Buildtec -Reflective Insulation

House Wrap Moisture Control Soundproofing Mold proofing

Hometec -Industrial Wallpaper

Carpeting **Fabrics** Acoustics **Astroturf**

Nonwovens, Films and Foils, Thermoplastics Indutech -

Meditec -Bandages

Gauze Band-Aid **Absorbents**

Breathable wound dressings

Packtec -Breathable packaging

Tapes

Pressure Sensitive Tapes

Laminates Shrink Films **Extrusion**

Decreased Cooking Time Foodtec -

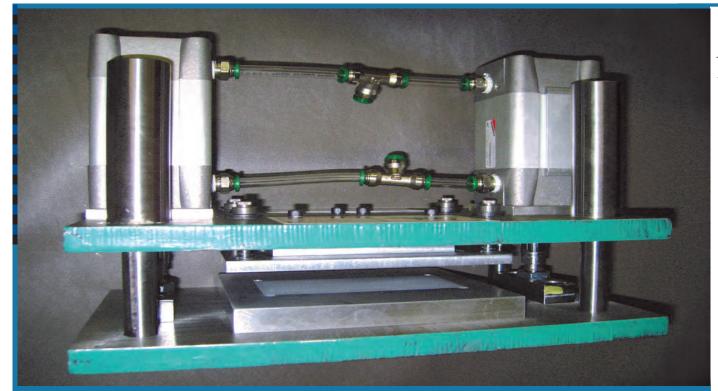
Packaging Surface Texturing

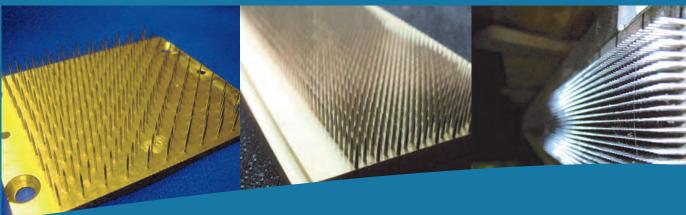
Stewarts of America, Inc.

"On the sharp End of Pinpoint Technology"

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PUNCH NEEDLE PERFORATING

Hot needle and Cold needle Nano / Micro-/ Macro-Perforation and Embossing





CUSTOM MADE NEEDLE PUNCH TOOLING AND MACHINERY THE HOLE SOLUTION

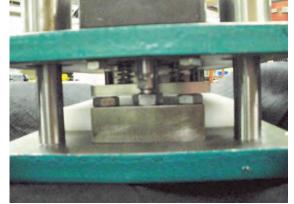
NEEDLE PUNCH PERFORATING MACHINE:

Max Width: 4600mm 2300mm Max Depth: Max Height: 300mm

Max pin pop: 5000ppin2 / 775ppcm2

COATINGS

A wide range of coatings are available on the various types of pinned tooling. From Teflon based Non-stick coatings, to diamond coatings that extend pin life even further than normal.





HOT PUNCH PERFORATING

- Use the most accurate pins, manufactured to world class precision
- Pins are heat treated and polished for long life.
- Pins are typically High Carbon Steel, but Stainless and other metals also optional.
- Wide range of pin diameters and geometries are available
- Custom pin patterns are available
- Utilize a bi-metallic bronze/steel steel that optimizes thermal transfer between pins.
- Integrated heating systems with precision heat control
- Multi position punches can be made for quick change stations
- Quick change tooling optional
- Reliable production operation
- Can be automated to be timed with your existing lines

COLD PUNCH PERFORATING

- Use the most accurate pins, manufactured to world class precision
- Pins are heat treated and polished for long life.
- Pins are typically High Carbon Steel, but Stainless and other metals also optional.
- Wide range of pin diameters and geometries are available
- Custom pin patterns are available
- Multi position punches can be made for quick change stations
- Quick change tooling optional
- Reliable production operation
- Can be automated to be timed with your existing lines

PINNED PUNCH TOOLING

- Punches can be made with or without heating systems
- Use the most accurate pins, manufactured to world class precision
- Pins are heat treated and polished for long life.
- Pins are typically High Carbon Steel, but Stainless and other metals also optional.
- Wide range of pin diameters and geometries are available

PUNCH EMBOSSING TOOLING

A number of different materials can be used as pressure rollers.

- Flat tipped pins to make a wide array of diameters
- Pins can be ground flat or ball nose pins can be used



© CUSTOM SOLUTIONS

Stewarts of America have the ability to design and manufacture a custom perforating solution for your specific application. Stewarts of America's engineers are well versed in a wide range of materials and the effects that perforation has Non-wovens to Films and Foils, Stewarts of America are your partners for the Hole Solution.



WEB SOLUTIONS

Visit our comprehensive website for a insight of other innovative Pinned Product solutions Stewarts of America offers the Industry. Sign up for our e-newsletter, or download informative brochures at www.StewartsofAmerica.com



Stewarts of America has agents and offices worldwide. We ship to over 50 countries. Our equipment is designed with the global market in mind, utilizing electronic components that are available internationally, with the support of our Stewarts of America trained knowledgeable local agents

FLEXIBLE INTEGRATION

Stewarts of America pinned tooling for perforating and embossing can be a great value add, and is easily integrated into the following standard equipment:

- Extrusion Lines
- **Bonding Lines**
- Thermoforming Lines
- Slitter / Re-winders
- Simple Unwinds and Rewinds
- Laminators
- Printing Presses
- Bag/Pouch Making Machines
- Post Gusseting Equipment
- and more.....



Flexible Perforating Solutions for your converting needs